



Riverina Oils Pollution Incident Response Management Plan

Introduction

This Pollution Incident Response Management Plan (PIRMP) has been prepared for use by Riverina Oils, ABN 25 103 697 703 operating at 177 Trahairs Road Wagga Wagga NSW 2650.

Facility Information

The facility details as defined in the Environmental Protection License (EPL) 13097 are:

Riverina Oils Pty Ltd

ABN 25 103 697 703/ ACN 103 697 703

177 Trahairs Road

Wagga Wagga NSW 2650

Site Overview

The premises and facilities associate with EPL 13097 are wholly owned by Riverina Oils. The premises and facilities covered under the Licence are located within the boundary of Lot 12, Deposited Plan 1130519 located at 177 Trahairs Road Wagga Wagga. This is a "Green Field" site with building construction commencing in Dec' 2011 & Occupancy Certificates being granted in Feb' 2013.

The core business carried out on the facility is the processing of vegetable oils seed into processed vegetable oil. A by-product of this process is the production of vegetable "meal" which is sold as stock-to-stock feed manufacturers. Oil seed (up to 200,000 Tonnes per year) is received by the facility and then through a process of mechanical pressing, solvent extraction and refining, vegetable oil is produced for sale in bulk consignments to domestic customers as well as the export market.

Activities carried out at the facility comply with the relevant provisions of all environmental legislations. The facility Environmental Contact will be available to the EPA on a 24-hour basis and has the authority to take any action to mitigate pollution on the facility as directed by an authorized officer of the

Department of Planning and Environment.

This Pollution Incident Response Management Plan (PIRMP) has been developed in accordance with the requirements of the ***Protection of the Environment Operations (General) Amendment (Pollution Incident Response Management Plans) Regulations 2012***.

ROBE has in place a **Safety Management System** which describes the facilities:

- Safety procedures and management processes.
- Facility Emergency response procedures
- Document Control
- Responsibilities
- Training
- Emergency Telephone Contact Details

Objectives

The objectives of the Riverina Oils Plan are to:

- Ensure that comprehensive and timely communication following a pollution incident to be provided to all staff at the facility, the Environmental Protection Authority (EPA) and other relevant authorities & community members who may be affected by the impacts of the pollution incident.

- Minimize and control the risk of a pollution incident which may occur at the facility, by requiring identification of all risks and the development of planned actions to minimize and manage all identified risks.
- Ensure that the Riverina Oils PIRMP is properly implemented by appropriately trained staff, identifying persons responsible for implementing the Plan and ensuring that the plan is regularly tested and reviewed for its accuracy and suitability.

Possible Pollution Incidents

Pollution Incident means an incident or set of circumstances during which or as a consequence of there is or is likely to be leak, spill or other escape or deposit of a substance, as a result of which pollution has occurred, or is likely to occur. It includes an incident or set of circumstances in which a substance has been placed or disposed of on premises, but it does not include an incident or set of circumstances involving only the emission of any noise.

Riverina Oils has carried out Risk Assessments on all likely environmental hazards on the facility and put control measures in place to minimize the impact of these hazards. Copies of these Risk Assessments are held in the Riverina Oils Administration Building at the Trahairs Road facility. A full list of all Dangerous Goods and Hazardous Substances is held by Riverina Oils WHS Manager.

Contact with Government and Service Organizations

The Regulatory Authorities are to be contacted immediately, when a pollution incident which causes or may cause serious harm to the environment or human health occurs. The Authorities will be notified in the following order using the telephone numbers shown below:

1. **Emergency Services**, if there is an immediate threat to human health or property (000 anytime)
2. **Fire and Rescue Services** (000 anytime)
3. **The EPA Environment Line** (131 555 anytime)
4. **Wagga Wagga City Council** (1300 292 442 or 02 6926 9100)
5. **Wagga Wagga Base Hospital** (02 59 43 1000)
6. **SafeWork NSW** (131 050 Anytime)

Riverina Oils facility Management must be notified immediately if the incident takes place outside normal Office Hours. Riverina Oils maintains an Emergency Numbers to allow the facility to be contacted.

During Office Hours: 02 5942 3300; After Office Hours: 0455 337 683

Contact with local Industries and residential properties

The neighbours are to be advised by Riverina Oils of any emergency that has the potential not to be contained within the facility (e.g. Hexane leaks, hazardous substances, fire or a serious chemical spill). Factors to be considered will include wind direction, topography and the possibility of the loss of containment of the incident.

The contact procedure is as follows:

- The Chief Warden or delegate is to ensure that the Communications Officer contacts the industrial & residential neighbours and advises of an emergency situation. Document evidence

that contact has been made, who was contacted, the date and approximate time, shall be maintained by Riverina Oils.

- If the neighbours cannot be contacted, the Chief Warden or delegate is to contact the Police who will in turn attempt to contact the industrial and residential neighbours.

Description of land and properties adjoining the ROBE facility:

- East: Open rural land (Rural property, "kalingur", approx. 2 KM directly N-E of the facility. Bomen Solar farm – approx. 970 meters away.
- North: Solar farm 500-meter north. Open rural land, nearest rural/ residential properties located approx. 5 KM to the North of the facility.
- West: Main North/South Railway immediately adjacent to the west of the facility boundary/ Olympic Highway is approx. 1.5 KM (aerial distance) to the west of the facility. 2 rural residences are located between the western side of the main southern railway line and the Olympic Highway. The nearest residence is approx. 1 KM to the west of the facility.
- South: Number of industrial facilities are to the South of the facility. The Obsolete Combing facility site and Evaporation Pond are adjacent to the Southern Boundary of the facility. Some of the buildings in this complex are occupied and contact details for businesses are held by Riverina Oils. The occupied buildings are approx. 800 m from the Riverina Oils facility.

Emergency Services will decide if rail line and or road should be closed in the event of an environmental issue at the Riverina Oils facility.

This is a shorter version of PIRMP and Riverina Oils always encourage neighbours, interested parties to contact us via e-mail, phone to consider any environmental issues relating the Riverina Oils facility which may include emergency situations.

Authorized by

Daniel Challis
General Manager - Operations



Date: 17.05.2024